Kawasaki Motors Corp., U.S.A.

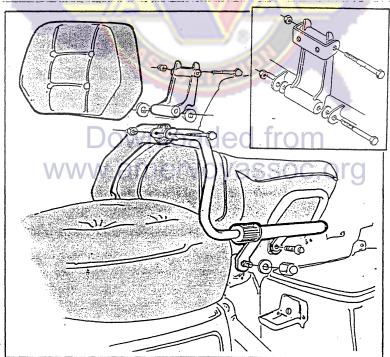
Irvine, California 92718-2016

VOYAGER XII RIDER BACKREST | K53002-042 | K53002-045

QTY	P/N	DESCRIPTION
2	303176	1/4-20 x 2 3/4" HEX HEAD CAP SCREW, PLATED
2	302319	1/4-20 HEX HALF NYLOCK NUT, PLATED
1	740056	BACKREST TONGUE
2	301702	1/4 x .065" NYLON WASHER
2	303153	8-1.25mm HEX HEAD CAP SCREW, PLATED
2	301470	5/16" SPLIT LOCKWASHER, PLATED
1	940231	LH MOUNT ASSEMBLY
1	940232	RH MOUNT ASSEMBLY
1	640320	BACKREST TUBE
1	940230	BACKREST PAD, BURGUNDY
1	740260	BACKREST POUCH, BURGUNDY
1	740261	BACKREST SLEEVE, (SET) BURGUNDY
	OR	
1	940270	BACKREST PAD, BLACK
1	740360	BACKREST POUCH, BLACK
1	740361	BACKREST SLEEVE, (SET) BLACK
	OR	• • •
1	940269	BACKREST PAD, BLACK '94
. 1	740347	BACKREST POUCH, BLACK '94
1	740348	BACKREST POUCH, (SET) BLACK '94

NOTE: PLEASE READ ALL INSTRUCTIONS BEFORE STARTING INSTALLATION.

- PLACE YOUR MOTORCYCLE ON ITS CENTERSTAND, REMOVE THE 17mm ACORN NUTS AND WASHERS FROM THE UPPER SHOCK MOUNT STUDS. ALSO, REMOVE THE 8mm BOLTS (WITH 10mm HEADS) THAT FASTEN THE FORWARD END OF THE PASSENGER HANDRAILS ON EACH SIDE.
- INSTALL THE LEFT AND RIGHT MOUNT ASSEMBLIES ON THE BIKE AS SHOWN IN FIGURE ONE, USING THE STOCK
 ACORN NUT AND FLATWASHER ON THE FORWARD BRACKET (SHOCK STUD), AND THE PROVIDED 8 x 25mm BOLT
 AND 5/16" WASHERS ON THE REAR BRACKET (HANDRAIL MOUNT). TIGHTEN THE SHOCK STUD NUT TO 3.1 KG-M,
 22 FT/LBS. TIGHTEN THE HANDRAIL BOLT TO 1.4-1.9 KG-M, 10-13.5 FT/LBS.



- 3. FASTEN THE BACKREST TONGUE ASSEMBLY TO THE BACKREST TUBE, USING THE 1/4 X 2 3/4* BOLT, NYLON WASHERS, AND NYLOCK NUT PROVIDED. TIGHTEN THIS BOLT JUST TILL THERE IS A LITTLE BIT OF DRAG WHEN YOU PIVOT THE TONGUE.
- 4. SEPARATE THE TWO HALVES OF THE BACKREST TUBE COVER AND THEN SLIDE THEM, SNAP FIRST, ONTO THE BACKREST TUBE. JOIN THEM AT THE CENTER WITH THE SNAPS.

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- 5. FASTEN THE BACKREST PAD TO THE TONGUE USING THE REMAINING 1/4 X 2 3/4" BOLT AND NYLOCK NUT. TIGHTEN THIS BOLT JUST ENOUGH TO LOCK IT INTO THE NYLOCK NUT. THE PAD SHOULD PIVOT FREELY SO IT CAN CONFORM TO THE ANGLE OF YOUR BACK AT ALL TIMES.
- 6. MAKE SURE THE TWO KNURLED ADJUSTMENT KNOBS ARE LOOSE, AND THEN SLIDE THE ASSEMBLED BACKREST TUBE INTO THE MOUNTS. TIGHTEN THE ADJUSTMENT KNOBS TILL SNUG AND INSTALLATION IS COMPLETE.

NOTE: A LITTLE DAB OF LIGHT GREASE ON THE ENDS OF THE BACKREST TUBE PRIOR TO INSTALLATION WILL MAKE FORE AND AFT MOVEMENT OF THE TUBE SMOOTH AND EASY.

NOW THAT YOUR BACKREST IS INSTALLED, RECHECK THE TIGHTNESS OF THE TWO 1/4" PIVOT BOLTS. THE TOP BOLT SHOULD BE TIGHTENED SO THE PAD PIVOTS FREELY, WHILE THE BOTTOM BOLT SHOULD BE SNUG ENOUGH TO KEEP THE PAD FROM FALLING FORWARD, YET ALLOW THE PAD TO PIVOT FORWARD FOR EASE OF PASSENGER BOARDING.

TO ADJUST YOUR BACKREST, SIMPLY LOOSEN THE ADJUSTMENT KNOBS AND SLIDE THE TUBE FORE OR AFT TO SUIT YOUR RIDING STYLE. THIS IS EASILY ACCOMPLISHED WHILE SITTING ON THE BIKE. ONCE YOU HAVE FOUND A COMFORTABLE POSITION, RETIGHTEN THE ADJUSTMENT KNOBS TO SNUG.

IF FOR SOME REASON YOU REMOVE THE ADJUSTMENT KNOBS FROM THE MOUNT ASSEMBLIES, BE CAREFUL NOT TO LOSE THE BLACK PLASTIC COLLARS THAT FIT INSIDE. THE BACKREST TUBE WILL NOT LOCK IN PLACE IF EITHER OF THESE COLLARS IS MISSING.

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