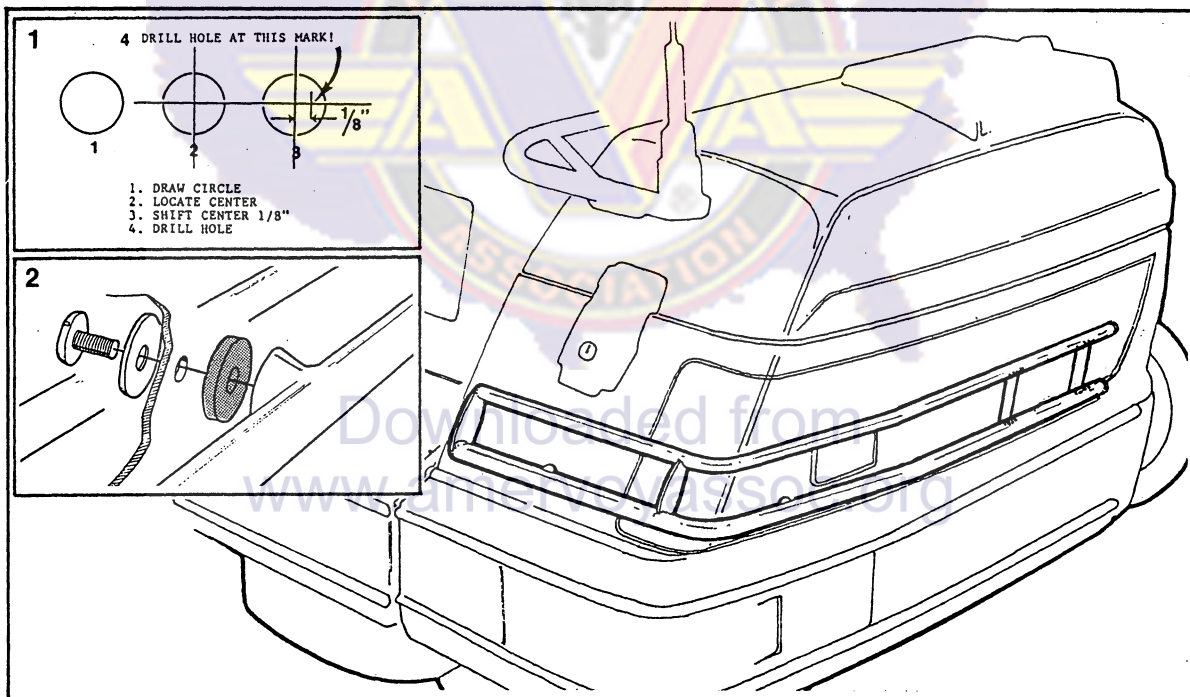


VOYAGER XII SADDLEBAG TRIM RAILS K53002-008A

QTY	PN	DESCRIPTION
6	304156	1/4-20x1/2" SLOTTED PANHEAD SCREW, PLATED
6	301901	#10 RUBBER WASHER
6	301216	1/4" FENDER WASHER, PLATED
1	920112	LH TRIM RAIL ASSEMBLY
1	920111	RH TRIM RAIL ASSEMBLY

1. PLACE YOUR MOTORCYCLE ON ITS CENTERSTAND. CAREFULLY PLACE THE LEFT HAND TRIM RAIL ON THE SIDE OF THE LEFT SADDLEBAG. DETERMINE ITS BEST LOCATION (TAKING INTO ACCOUNT THE LOCATION OF THE STOCK NAMEPLATE, PINSTRIPE, AND LOCK ASSEMBLY), AND THEN PLACE MASKING TAPE (ONE INCH OR WIDER IS RECOMMENDED) UNDER EACH OF THE THREE RAIL FEET. CAREFULLY RECHECK THE LOCATION OF THE RAILS, MAKING SURE IT IS PARALLEL WITH THE CHROME STRIP ALONG THE SIDE AND REAR OF THE SADDLEBAG, AND DOES NOT INTERFERE WITH OPERATION OF THE LOCK MECHANISM.
2. WITH A PENCIL, DRAW AROUND EACH RAIL FOOT, AND THEN REMOVE THE RAIL FROM THE BAG. AGAIN USING THE PENCIL, LOCATE AS EXACTLY AS YOU CAN THE CENTER OF EACH PENCIL-DRAWN CIRCLE. ON THE SIDE OF THE BAG, RELOCATE THE CENTER OF THE TWO CIRCLES 1/8" TOWARD THE REAR OF THE BIKE (AS SHOWN IN FIGURE ONE). ON THE REAR OF THE BAG LOCATE THE CENTER OF THE CIRCLE 1/8" TOWARD THE OUTSIDE OF THE BIKE. THIS ALLOWS FOR THE 1/8" THICK RUBBER WASHERS THAT WILL MOUNT BETWEEN RAIL AND SADDLEBAG.



3. USING A 17/64" BIT, DRILL A HOLE AT EACH MARKED LOCATION, AND THEN DEBURR BOTH SIDES OF THESE HOLES. REMOVE THE MASKING TAPE (PEEL SLOWLY, TOWARDS THE HOLE, TO AVOID PULLING UP PINSTRIPE OR PAINT) AND THEN INSTALL THE RAILS AS SHOWN IN FIGURE TWO, USING THE 1/4-20 SCREWS, FLAT-WASHERS, AND RUBBER WASHERS PROVIDED. TIGHTEN EACH FASTENER JUST TILL SNUG. OVERTIGHTENING THESE SCREWS MAY DAMAGE YOUR SADDLEBAG.
4. REPEAT STEPS ONE THROUGH THREE FOR THE RIGHT HAND RAILS AND SADDLEBAG. TO ENSURE THAT YOUR RAILS ARE MOUNTED AT THE SAME HEIGHT LEFT AND RIGHT, MEASURE FROM THE SADDLEBAG LIP DOWN TO THE TOP OF THE RAIL FOOT ON THE LEFT HAND SIDE. WHEN YOU APPLY THE TAPE TO THE RIGHT HAND BAG, YOU CAN MARK THAT DIMENSION ON THE TAPE, GIVING YOU A GUIDELINE FOR RAIL LOCATION.

WARNING: DO NOT UNDER ANY CIRCUMSTANCES USE THESE TRIM RAILS AS HAND HOLDS OR TIE-DOWN HOOKS. NEITHER THE RAILS OR THE SADDLEBAG BODIES HAVE BEEN DESIGNED FOR THIS USE!