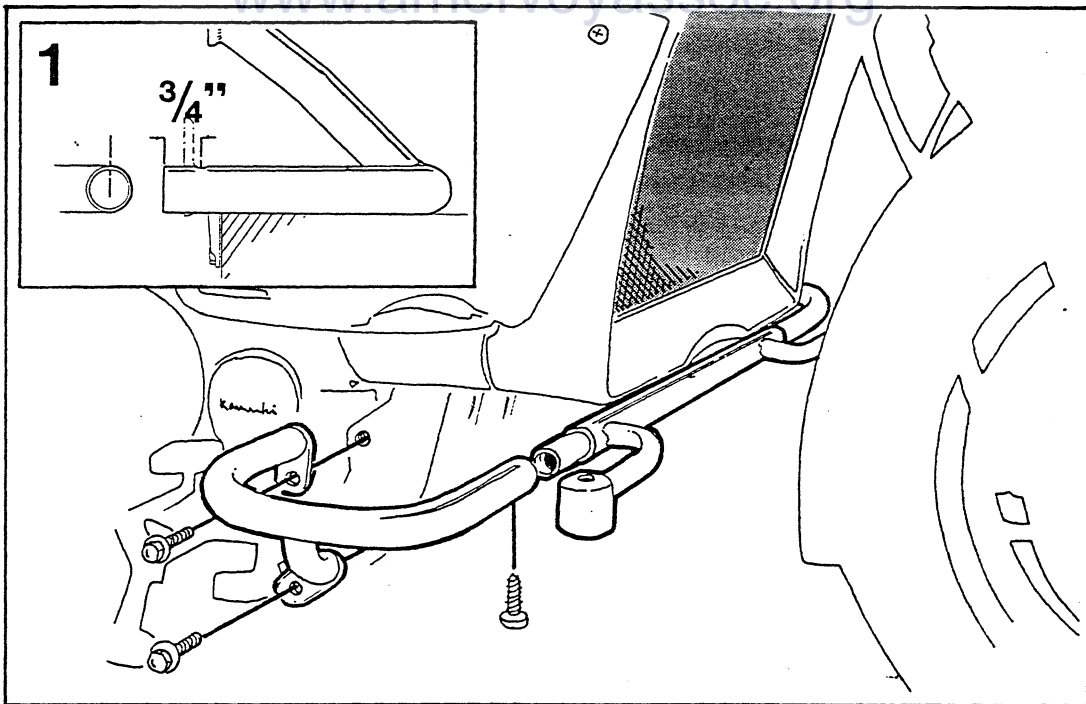


VOYAGER XII DRIVING LIGHT MOUNT PN K53002-013

QTY	PN	DESCRIPTION
2	304502	#10 x 5/8" SLOTTED PANHEAD SELF-TAPPING SCREW, PLATED
1	630140	DRIVING LIGHT MOUNT WELDMENT, CHROME

1. PLACE YOUR MOTORCYCLE ON ITS CENTERSTAND. REMOVE THE BLACK PLASTIC END CAPS FROM THE CASE GUARD TUBES, AND THEN REMOVE THE CASE GUARDS FROM THE BIKE (THEY ARE EACH HELD ON BY TWO 8mm BOLTS).
2. PLACE THE CASE GUARDS TOP-SIDE DOWN ON A FLAT SURFACE, WITH THE MOUNTING TABS HANGING OFF THE EDGE OF THE SURFACE (SO THE TUBES LAY FLAT). SCRIBE A LINE ON THE TUBES 3/4" FROM THE OPEN END, AND THEN LOCATE THE TOP CENTER OF THE TUBE ALONG THIS LINE. SEE FIGURE ONE. MARK THIS POSITION AND THEN CAREFULLY DIMPLE IT WITH A CENTER PUNCH AND HAMMER.
3. USING A 1/8" BIT, DRILL A HOLE AT THE DIMPLED LOCATIONS, THROUGH ONE WALL ONLY OF THE CASE GUARD TUBE. NEXT, USING A 1/4" BIT, OPEN UP THE 1/8" HOLE TO 1/4" (USING A SMALL BIT FIRST REDUCES THE CHANCE OF THE BIT "WANDERING" WHEN STARTING TO DRILL THE HOLES).



4. DEBURR THE INSIDE AND OUTSIDE OF EACH DRILLED HOLE, AND THEN REINSTALL THE LEFT HAND CASE GUARD. SLIDE THE LEFT END OF THE DRIVING LIGHT MOUNT INTO THE MOUNTED CASE GUARD, AND THEN REINSTALL THE RIGHT HAND GUARD. SLIDE THE RIGHT END OF THE DRIVING LIGHT MOUNT INTO THE RIGHT GUARD AS YOU INSTALL IT. SECURELY TIGHTEN THE FOUR BOLTS THAT FASTEN THE CASE GUARDS AT THIS TIME.
5. ROTATE THE DRIVING LIGHT MOUNT UP AND FORWARD UNTIL YOU CAN SEE THE MOUNTING HOLES THROUGH THE DRILLED HOLES IN THE CASE GUARDS. FASTEN THE LIGHT MOUNT TO THE CASE GUARDS USING THE #10 SELF-TAPPING SCREWS PROVIDED. TIGHTEN EACH SCREW SECURELY AND INSTALLATION IS COMPLETE.