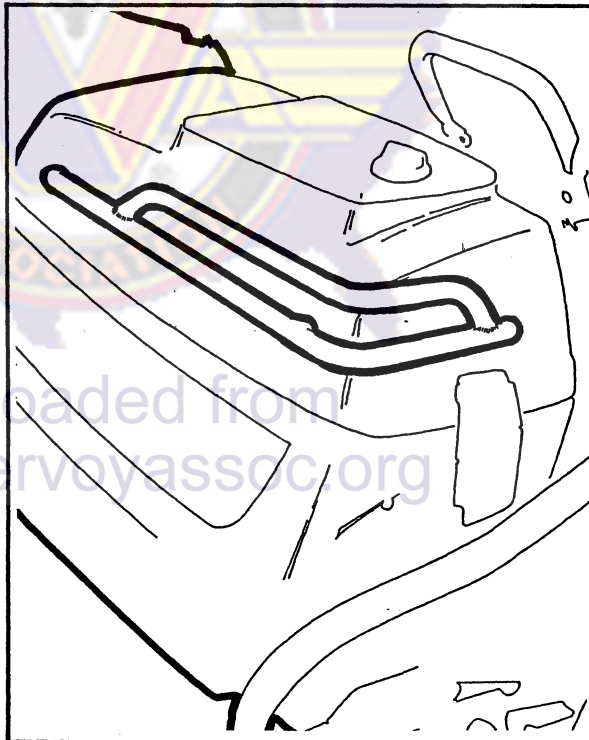
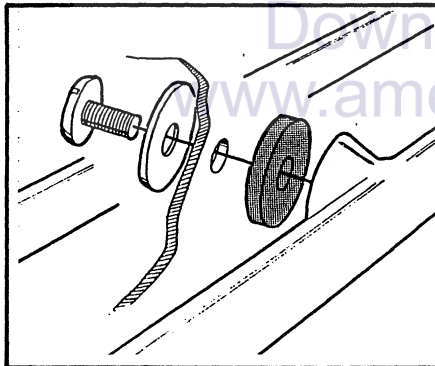
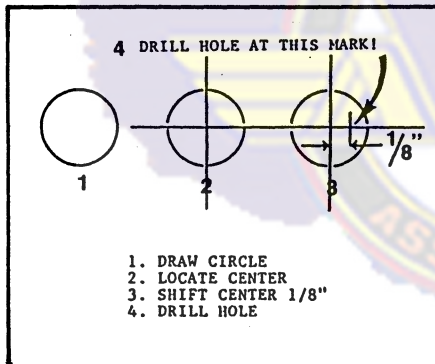


VOYAGER XII SADDLEBAG LID TRIM PN K53002-010

QTY	PN	DESCRIPTION
6	304165	10-24 x 5/8" SLOTTED PANHEAD SCREW, PLATED
6	301901	#10 RUBBER WASHER
6	301219	5 x 15mm FENDER WASHER, PLATED
1	680395	ZG12 SADDLEBAG LID TRIM WELDMENT, CHROME
1	680400	ZG12 SADDLEBAG LID TRIM WELDMENT, CHROME

1. PLACE YOUR MOTORCYCLE ON ITS CENTERSTAND. CAREFULLY POSITION THE CHROME TRIM ON YOUR SADDLEBAG LIDS TO DETERMINE THE BEST MOUNTING LOCATION. AFTER DECIDING ON THE BEST LOCATION, PLACE MASKING TAPE (ONE INCH OR WIDER IS RECOMMENDED) UNDER EACH MOUNTING FOOT.
2. CAREFULLY RECHECK THE TRIM'S LOCATION, MAKING SURE IT IS PARALLEL WITH THE EDGES OF THE SADDLEBAG LID. WITH A PENCIL, DRAW AROUND EACH MOUNTING FOOT ONTO THE TAPE, AND THEN REMOVE THE TRIM FROM THE LIDS. AGAIN USING THE PENCIL, LOCATE AS EXACTLY AS YOU CAN THE CENTER OF EACH PENCIL-DRAWN CIRCLE. ON THE SIDES, RELOCATE THE CENTER OF THE CIRCLES 1/8" TOWARD THE FRONT OF THE BIKE (AS SHOWN IN FIGURE ONE). ON THE FRONT OF THE LID, RELOCATE THE CENTER OF THAT CIRCLE 1/8" TOWARD THE OUTSIDE OF THE BIKE. THIS ALLOWS FOR THE 1/8" THICK RUBBER WASHERS THAT WILL MOUNT BETWEEN TRIM AND LID.



3. USING A 1/4" BIT, DRILL A HOLE AT EACH MARKED LOCATION, AND THEN DEBURR BOTH SIDES OF EACH DRILLED HOLE. REMOVE THE MASKING TAPE (PEEL SLOWLY, TOWARDS THE HOLES, TO AVOID PULLING UP PAINT OR PINSTRIPE), AND THEN INSTALL THE TRIM AS SHOWN IN FIGURE TWO. USE THE 10-24 SCREWS, RUBBER WASHERS, AND FENDER WASHERS PROVIDED, AND TIGHTEN EACH SCREW JUST TILL THE RUBBER WASHERS BEGIN TO COMPRESS. OVERTIGHTENING THESE SCREWS MAY DAMAGE YOUR SADDLEBAG LIDS.

CAUTION: DO NOT UNDER ANY CIRCUMSTANCES USE THESE SADDLEBAG LID TRIM RAILS AS HAND-HOLDS OR TIE-DOWN HOOKS. NEITHER THE RAILS OR THE SADDLEBAG LIDS HAVE BEEN DESIGNED FOR THIS USE!