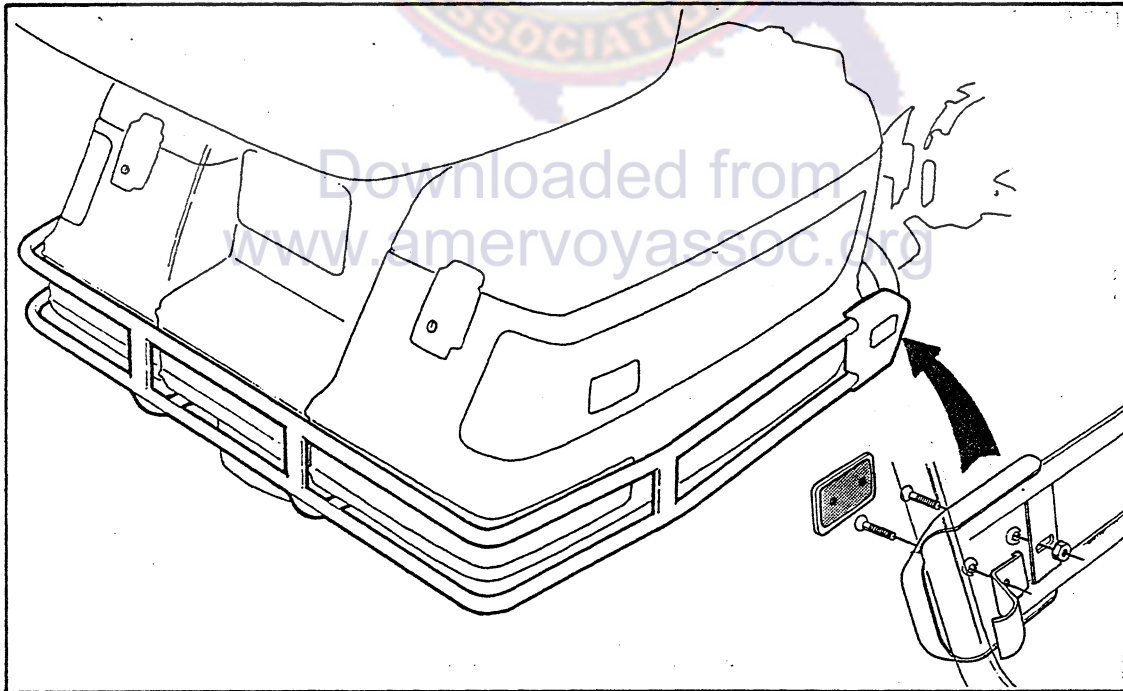


VOYAGER XII SADDLEBAG RAILS PN K53002-005

QTY	PN	DESCRIPTION
4	304306	10-32 x 3/4" PHILLIPS FLATHEAD SCREW, PLATED
2	720111	SADDLEBAG RAIL NAMEPLATE
2	303125	6 x 1.00 x 30mm HEX HEAD CAP SCREW, PLATED
2	301207	6 x 20mm FENDER WASHER, PLATED
2	301420	1/4" SPLIT LOCKWASHER, PLATED
2	302510	10-32 KEPS NUT, PLATED
1	430695	LH BAG RAIL END CAP, CHROME
1	430700	RH BAG RAIL END CAP, CHROME
1	920103	ZG12 SADDLEBAG RAIL ASSEMBLY
2	430675	SADDLEBAG GUARD CLAMP, PLATED

1. PLACE YOUR MOTORCYCLE ON ITS CENTERSTAND. LOCATE THE TWO 6mm BOLTS THAT FASTEN THE UNDERSIDE OF THE SADDLEBAG CENTER SECTION TO THE SADDLEBAG SUBFRAME. REMOVE THESE TWO BOLTS.
2. LOOSELY FASTEN THE LEFT AND RIGHT END CAPS TO THE RAIL ASSEMBLY, USING 10-32 x 3/4" SCREWS AND KEPS NUTS. SLIDE THE RAILS UNDER THE SADDLEBAGS, AND THEN LIFT THEM UP INTO POSITION. FASTEN THE REAR OF THE RAIL ASSEMBLY TO THE SADDLEBAG SUBFRAME USING THE 6 x 30mm BOLTS, 1/4" LOCKWASHERS, AND 6 x 20mm FENDER WASHERS. LEAVE THESE BOLTS LOOSE FOR NOW.
NOTE: IF YOU ARE MOUNTING THE SADDLEBAG RAILS IN CONJUNCTION WITH THE VOYAGER REAR MUDFLAP, SANDWICH THE SADDLEBAG RAIL BRACKETS BETWEEN THE CENTER SECTION AND THE MUDFLAP BRACKETS. THE 6 x 30mm BOLTS ARE LONG ENOUGH TO REACH THROUGH BOTH BRACKETS.



3. POSITION THE END CAPS ON THE SADDLEBAG GUARDS AND FASTEN LOOSELY, USING THE REMAINING 10-32 SCREWS AND THE SADDLEBAG GUARD CLAMPS. CHECK THAT THE RAILS ARE LEVEL SIDE TO SIDE, AND FRONT TO BACK, AND SPACED AWAY FROM THE BAGS EQUALLY ON SIDES AND REAR, AND THEN SECURELY TIGHTEN ALL NUTS AND BOLTS.
4. PEEL THE ADHESIVE BACKING FROM THE VOYAGER NAMEPLATES, AND THEN CAREFULLY POSITION THEM ON THE END CAPS. WHEN PROPERLY LOCATED, THE NAMEPLATES SHOULD BE LEVEL, AND COVER THE HEADS OF BOTH PHILLIPS SCREWS ON EACH END CAP. PRESS FIRMLY ALONG THE NAMEPLATES' ENTIRE SURFACE TO ENSURE GOOD ADHESION. INSTALLATION IS NOW COMPLETE.